

Home Sewing Machine
PARTS REFERENCE LIST

MODEL: CE5500PRW/CE5500/HS2500
CP6500/CP7500
DS120/DS140/FS20/FS40/
XR4040/FS40WT

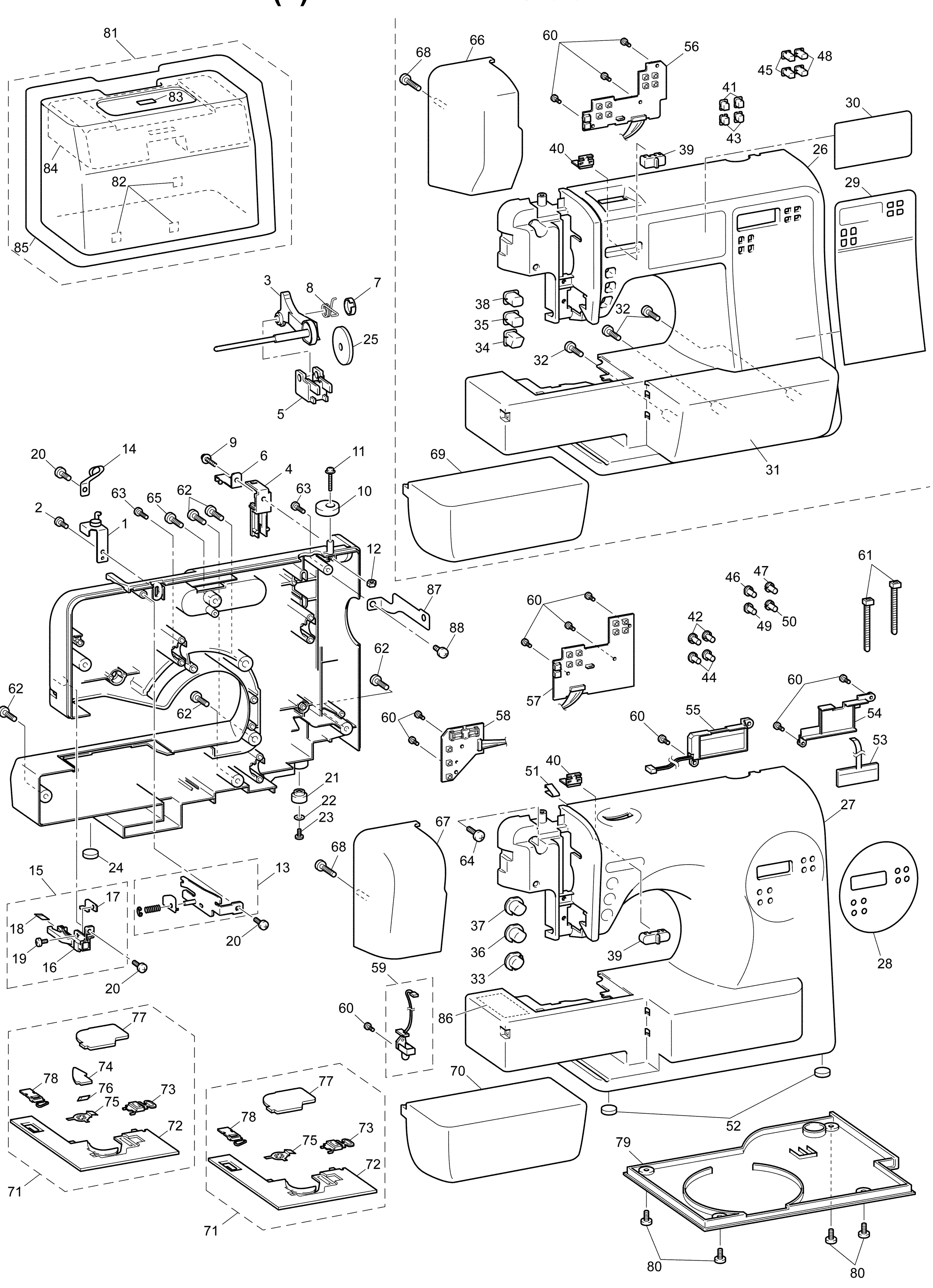
MECHANISMS & ELECTRONICS

CONFIDENTIAL

CONTENTS

Note on parts:
We keep performance parts for this sewing machine for at least 8 years after this model is discontinued.
Performance parts are the necessary parts to maintain the function of the sewing machine.

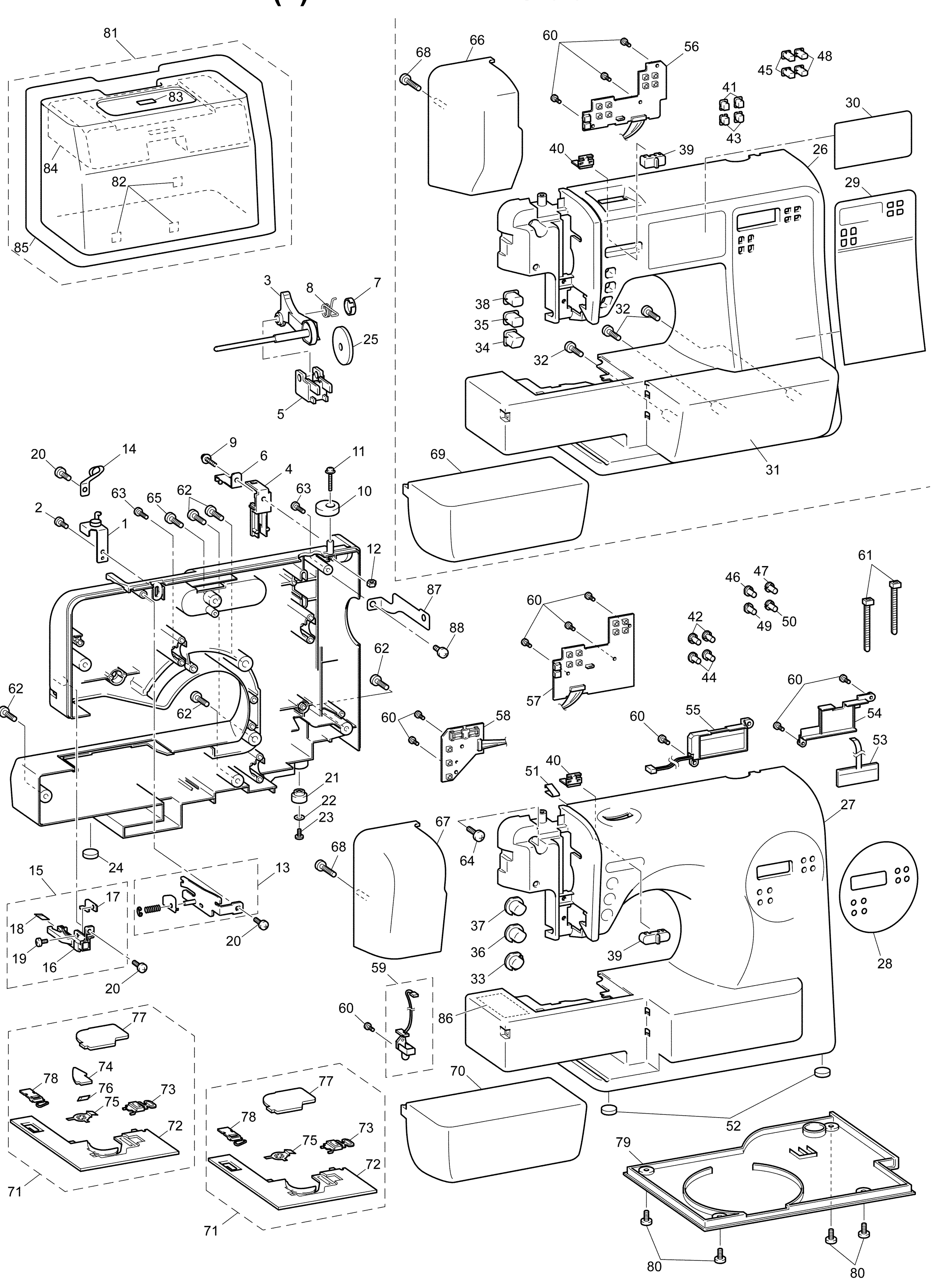
(1) MAIN FRAME / COVER



(1) MAIN FRAME / COVER

No.	CODE	NAME	REMARKS
1	XE6631001	BOBBIN WINDER GUIDE ASSY	
2	0A5300806	SCREW PAN (S/P WASHER) M3X8	
3	XE6425001	SPOOL PIN	
4	XE6427001	SPOOL PIN HOLDER	
5	XE7218001	SPOOL PIN SUPPORTER	
6	XE6633001	SPOOL PIN STOP PLATE	
7	XE7626001	SPOOL PIN SPRING COVER	
8	XE7695001	SPOOL PIN SPRING	
9	087411416	TAPTITE CUP B M4X14	
10	XE8912001	BOBBIN PRESSER	1000020011
11	0A4302006	SCREW PAN (S/P WASHER) M3X20	
12	021300106	NUT 1 M3	
13	XE6429001	THREAD GUIDE PLATE ASSY	
14	XE6634001	THREAD GUIDE SUPPORTING PLATE	
15	XE7286001	CUTTER COVER ASSY	
16	XE6640001	CUTTER COVER	
17	XE6641001	CUTTER HOLDER PLATE	
18	X80321021	NT LOWER THREAD CUTTER	
19	060300416	SCREW BIND M3X4	
20	085411016	TAPTITE BIND B M4X10	
21	138337022	RUBBER CUSHION A	
22	026350235	WASHER PLAIN M 3.5	
23	083361216	TAPTITE PAN B M3.5X12	
24	XC4077021	BASE PLATE RUBBER	
25	XE1372001	SPOOL PRESSER C	
26	XE7290001	FRONT COVER (CE5500PRW)	
	XE8371001	FRONT COVER (CE5500)	1000017829
	XE8844001	FRONT COVER (FS20)	1000019547
	XE8853001	FRONT COVER (FS40, FS40WT)	1000019560
27	XE7293001	FRONT COVER (HS2500, CP7500)	
	XE7800001	FRONT COVER (CP6500)	
	XE8833001	FRONT COVER (DS120)	1000019552
	XE8838001	FRONT COVER (DS140)	1000019554
	XE9012001	FRONT COVER (XR4040)	1000020127
28	XE6504001	DECORATION PLATE (HS2500)	
	XE7801001	DECORATION PLATE (CP6500)	
	XE7805001	DECORATION PLATE (CP7500)	
	XE8834001	DECORATION PLATE (DS120)	1000019552
	XE8840001	DECORATION PLATE (DS140)	1000019554
	XE9013001	DECORATION PLATE (XR4040)	1000020127
29	XE7291001	DECORATION PLATE A (CE5500PRW, CE5500)	
	XE8845001	DECORATION PLATE A (FS20)	1000019547
	XE8854001	DECORATION PLATE A (FS40, FS40WT)	1000019560
30	XE7562001	DECORATION PLATE B (CE5500PRW)	
	XE8372001	DECORATION PLATE B (CE5500)	1000017829
	XE8846001	DECORATION PLATE B (FS20)	1000019547
	XE8855001	DECORATION PLATE B (FS40, FS40WT)	1000019560
31	XE6441001	DECORATION COVER (CE5500PRW, CE5500, FS20, FS40, FS40WT)	
32	085411416	TAPTITE BIND B M4X14 (CE5500PRW, CE5500, FS20, FS40, FS40WT)	
33	XE7287001	SS BUTTON (HS2500, CP6500, CP7500, DS140)	
34	XE8856001	SS BUTTON (FS40, FS40WT)	1000019560
35	XE6444001	REVERSE BUTTON (CE5500PRW, CE5500, FS20, FS40, FS40WT)	
36	XE6506001	REVERSE BUTTON (HS2500, CP6500, CP7500 DS120, DS140, XR4040)	
37	XE7288001	NP BUTTON (HS2500, CP6500, CP7500, DS140)	
38	XE6446001	NP BUTTON (FS40, FS40WT)	1000019560
39	XE7285001	SV KEYTOP (HS2500, CP6500, CP7500, DS140)	
	XE6448001	SV KEYTOP (FS40, FS40WT)	1000019560
40	XE6500001	SV JOINT PLATE (HS2500, CP6500, CP7500, DS140, FS40, FS40WT)	
41	XE6449001	SELECTING BUTTON A (CE5500PRW, CE5500, FS20, FS40, FS40WT)	
42	XE6508001	SELECTING BUTTON A (HS2500, CP6500, CP7500, DS120, DS140, XR4040)	
43	XE6450001	SELECTING BUTTON B (CE5500PRW, CE5500, FS20, FS40, FS40WT)	
44	XE6509001	SELECTING BUTTON B (HS2500, CP6500, CP7500, DS120, DS140, XR4040)	
45	XE6451001	MANUAL BUTTON A (CE5500PRW, CE5500, FS20, FS40, FS40WT)	
46	XE6510001	MANUAL BUTTON A1 (HS2500, CP6500, CP7500, DS120, DS140, XR4040)	
47	XE6511001	MANUAL BUTTON A2 (HS2500, CP6500, CP7500, DS120, DS140, XR4040)	

(1) MAIN FRAME / COVER

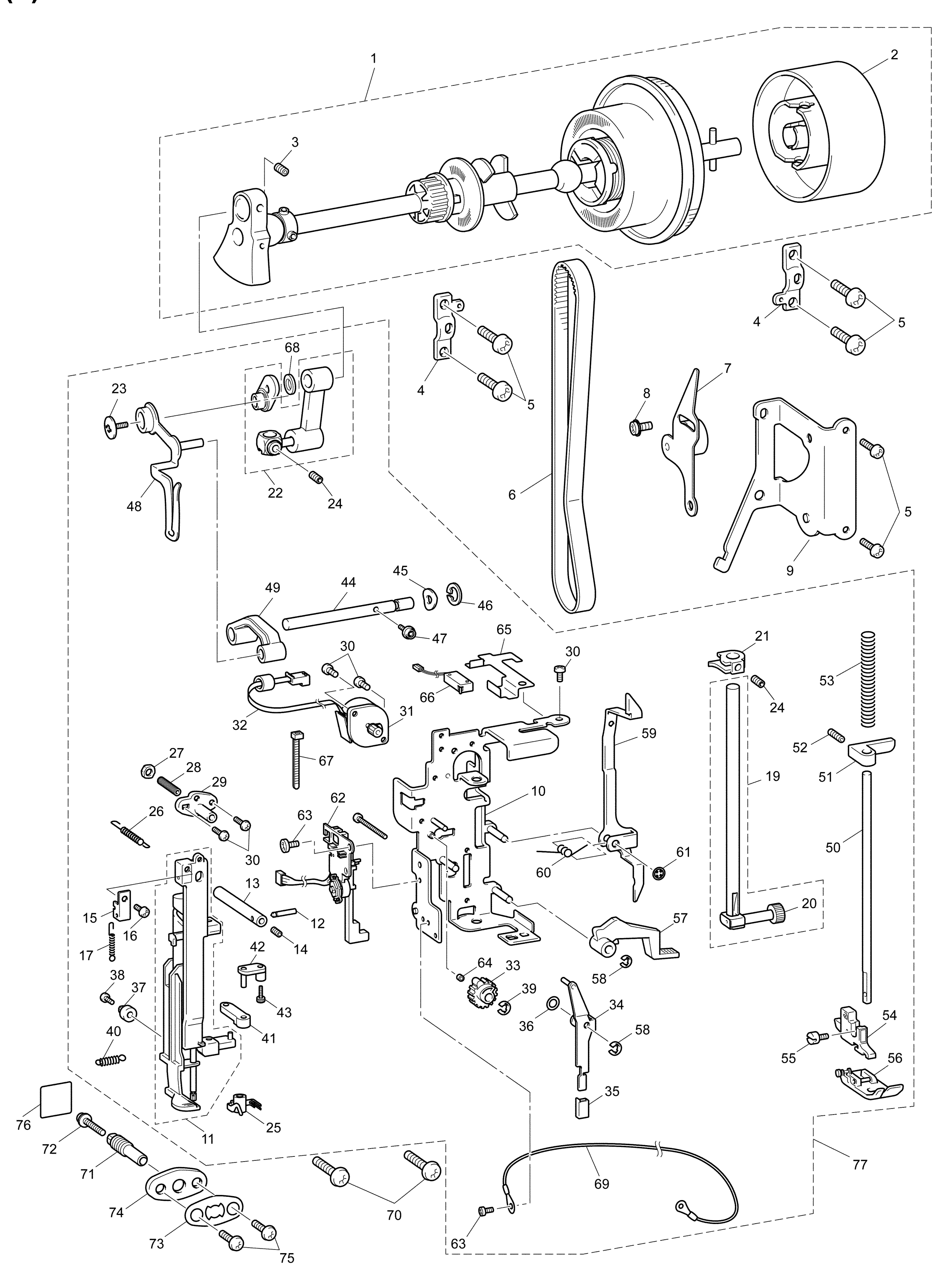


(1) MAIN FRAME / COVER

No.	CODE	NAME	REMARKS
48	XE6452001	MANUAL BUTTON B (CE5500PRW, CE5500, FS20, FS40, FS40WT)	
49	XE6512001	MANUAL BUTTON B1 (HS2500, CP6500, CP7500, DS120, DS140, XR4040)	
50	XE6513001	MANUAL BUTTON B2 (HS2500, CP6500, CP7500, DS120, DS140, XR4040)	
51	XE0849001	FRONT COVER THREAD GUARD	
52	XC4077021	BASE PLATE RUBBER	
53	XC9822021	LCD SUPPLY ASSY (CE5500PRW, CP6500, CP7500, CE5500, XR4040)	
	XE7648001	LCD SUPPLY ASSY (HS2500, DS120, FS20)	
54	XE6514001	LCD HOLDER (CE5500PRW, CP6500, CP7500, CE5500, XR4040)	
55	XE7462001	SINGLE LIGHT GUIDE ASSY (HS2500, DS120)	
	XE2336001	SINGLE LIGHT GUIDE ASSY:M1YM (DS140, FS40, FS40WT)	1000019554
56	XE7639001	OPERATION PCB SUPPLY ASSY V61 (CE5500PRW, CE5500, DS140)	
	XE4552001	OPERATION PCB SUPPLY ASSY (FS20, FS40, FS40WT)	1000019560
57	XE7604001	OPERATION PCB SUPPLY ASSY V62 (HS2500, DS120, DS140)	
	XE7828001	OPERATION PCB SUPPLY ASSY V60 (CP6500, CP7500, XR4040)	
58	XE7606001	SSVR PCB SUPPLY ASSY CP4L (CE5500PRW, CE5500, DS120, FS20, XR4040)	
	XE7607001	SSVR PCB SUPPLY ASSY CP4 (HS2500, CP6500, CP7500, DS120, DS140, FS40, FS40WT)	
59	XE7595001	LED LAMP SUPPLY ASSY CP4	
60	085311016	TAPTITE BIND B M3X10	
61	X53169020	BAND	
62	XZ5049001	GIZA TITE (S/P W) 5X18	
63	XE2261001	GIZA TITE (S/P W) 4X25	
64	XC3588021	GIZA TITE 4X12	
65	XC7566051	SCREW, PAN(S/P WASHER) M4X8	
66	XE6454001	FACE PLATE (CE5500PRW, CE5500, FS20, FS40, FS40WT)	
67	XE6517001	FACE PLATE (HS2500, CP6500, CP7500, DS120, DS140, XR4040)	

No.	CODE	NAME	REMARKS
68	XA3337022	TAPTITE,CUP P M4X20	
69	XE6455001	ACCESSORY TABLE (CE5500PRW, CE5500, FS20, FS40, FS40WT)	
70	XE6518001	ACCESSORY TABLE (HS2500, CP6500, CP7500, DS120, DS140, XR4040)	
71	XE6456001	NEEDLE PLATE B ASSY (OTHER)	
	XE8743001	NEEDLE PLATE B ASSY (FS20, FS40, FS40WT)	
72	XE6457001	NEEDLE PLATE B (OTHER)	
	XE8744001	NEEDLE PLATE B (FS20, FS40, FS40WT)	
73	XC7371022	SLIDE BUTTON	
74	XD1666052	CUTTER COVER (EXCEPT: FS20, FS40, FS40WT)	
75	XC2368021	SPRING PLATE	
76	X80321021	NT LOWER THREAD CUTTER (EXCEPT: FS20, FS40, FS40WT)	
77	XD1645021	NEEDLE PLATE COVER SUPPLY ASSY	
78	XE7163001	SLIDE BUTTON B	
79	XE6459001	BASE COVER	
80	085411016	TAPTITE BIND B M4X10	
81	XE7838001	HARD CASE ASSY (CP7500)	
82	125440020	CASE FELT (CP7500)	
83	XD0271021	MODEL MARK (CP7500)	
84	XE7839001	UNDER CASE POLYSTYRENE (CP7500)	
85	X60439121	BAG 630X630T (CP7500)	
86	XE3360001	LOWER THREAD GUIDE LABEL	
87	XE8361001	BELT STOPPER PLATE	1000017702
88	085411416	TAPTITE BIND B M4X14	1000017697

(2) UPPER SHAFT MECHANISM / NEEDLE BAR / PRESSER FOOT UNIT

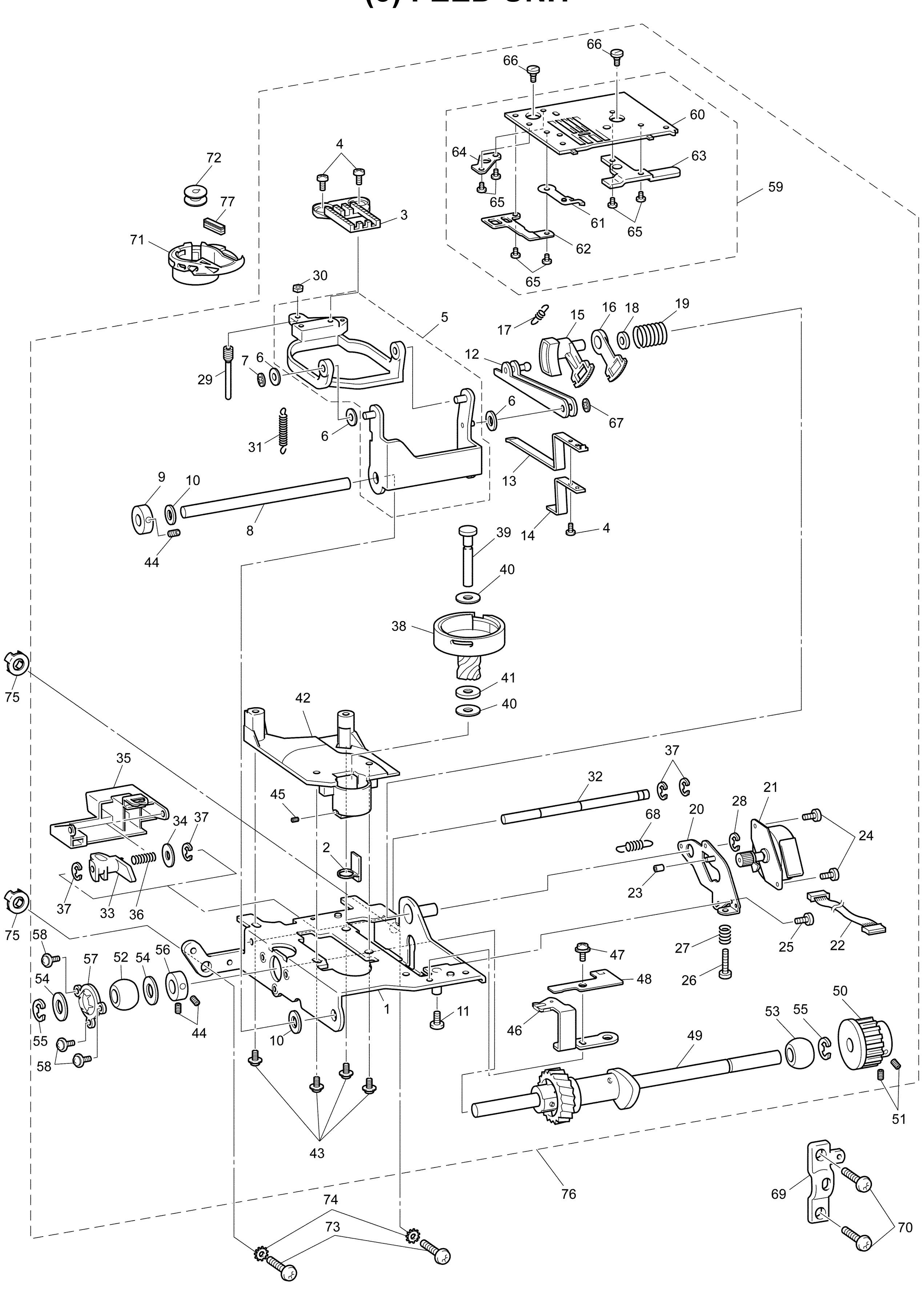


(2) UPPER SHAFT MECHANISM / NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	REMARKS
		UPPER SHAFT MECHANISM	
1	XE7621001	UPPER SHAFT SUPPLY ASSY CP4	
2	XC3529021	PULLEY	
3	012500532	SET SCREW SOCKET (FT) M5X5	
4	XC3534121	UPPER SHAFT BEARING PRESSER	
5	XC3496021	GIZA TITE 5X16	
6	XC4869021	T BELT 420-5GT-6	
7	XC4870021	TENSION PULLEY ASSY	
8	0A4400806	SCREW PAN (S/P WASHER) M4X8	
9	XC8739020	TENSION PULLEY HOLDER	
		NEEDLE BAR / PRESSER FOOT UNIT	
10	XC8741121	BASE HOLDER ASSY	
11	XE8695001	NEEDLE BAR SUPPORTER ASSY (OTHER)	1000019598
	XC8749221	NEEDLE HOLDER SUB ASSY (FS20, FS40, FS40WT)	1000019560
12	XC2420020	SHAFT	
13	XC8754021	NEEDLE HOLDER SHAFT A	
14	014300532	SET SCREW SOCKET (CP) M3X5	
15	XC8755020	PLATE	
16	060300516	SCREW BIND M3X5	1000019598
17	X50476021	SPRING	
~~18~~	~~XE6083001~~	~~THREAD SLIDER GUIDE~~	1000019598
19	XE3825001	NEEDLE BAR ASSY N	
20	XE3827001	NEEDLE CLAMP SCREW	
21	XC2434021	NEEDLE THREAD BLOCK	
22	XC6562131	NEEDLE BAR CRANK ROD ASSY	
23	132051022	SCREW, FLAT SM3.57-40X7 L	
24	012400432	SET SCREW SOCKET (FT) M4X4	
25	XA1854051	THREADER HOOK ASSEMBLY	
26	XC2429021	SPRING	
27	X56851021	LOCK NUT	
28	014401232	SET SCREW SOCKET (CP) M4X12	
29	XC8756021	SHAFT BUSHING	
30	060300616	SCREW BIND M3X6	
31	XC8757021	Z PULSE MOTOR: M35SP-9N	
32	XC8759021	LEAD WIRE ASSY, ZPM-LE	
33	XC8760020	Z ZIGZAG CAM	
34	XC8761121	Z ZIGZAG LEVER ASSY	
35	XC8764020	Z LEVER CAP	
36	137713020	POLYESTER SLIDER	
37	XC2435020	ZIGZAG ADJUSTING NUT	
38	018301032	BOLT SOCKET M3X10	
39	048030346	RETAINING RING E3	
40	XC2748021	SPRING-Z	
41	XC2436021	NEEDLE HOLDER BLOCK	

No.	CODE	NAME	REMARKS
42	XC2437021	SHAFT ASSY	
43	XC3037021	SCREW3X10	
44	XC8765121	SHAFT	
45	XZ5030001	WASHER, SPRING	
46	048050346	RETAINING RING E5	
47	XC3338021	SCREW 3X8	
48	XC8564031	THREAD TAKE-UP LEVER	
49	XC4897020	THREAD TAKE-UP LEVER LINK	
50	XC4898021	PRESSER BAR	
51	XC4899121	PRESSER BAR CLAMP	
52	XC7207021	SCREW STUD M5	
53	XC4900021	SPRING	
54	XC3015031	PRESSER FEED HOLDER ASSY	
55	132730122	TIGHTENING SCREW 3.57	
56	XC3021031	Z FOOT	
57	XC4902021	PRESSER FOOT LIFTER	
58	048040346	RETAINING RING E4	
59	XC8766020	THREAD RELEASE LEVER	
60	XC4904121	SPRING	
61	146200021	RETAINING RING, CS4	
62	XC8767021	BH SWITCH ASSY	
63	0A4400806	SCREW PAN (S/P WASHER) M4X8	
64	XC8773020	RUBBER	
65	XC8774021	PRESSER SWITCH HOLDER	
66	XC8775021	PF SWITCH ASSY, LE	
67	X53169020	BAND	
68	X53330020	WASHER	
69	XE3856001	LEAD WIRE ASSY: GROUND	
70	XC4961021	GIZA TITE 5X20	
71	XC4905121	ADJUSTING SCREW	
72	060302506	SCREW BIND M3X25	
73	XC6056120	PLATE SPRING	
74	XC4906020	ADJUSTING PLATE	
75	085411016	TAPTITE BIND B M4X10	
76	XC4907021	LABEL	
77	XE6416101	NEEDLE UNIT SUPPLY ASSY CP3	1000019598

(3) FEED UNIT

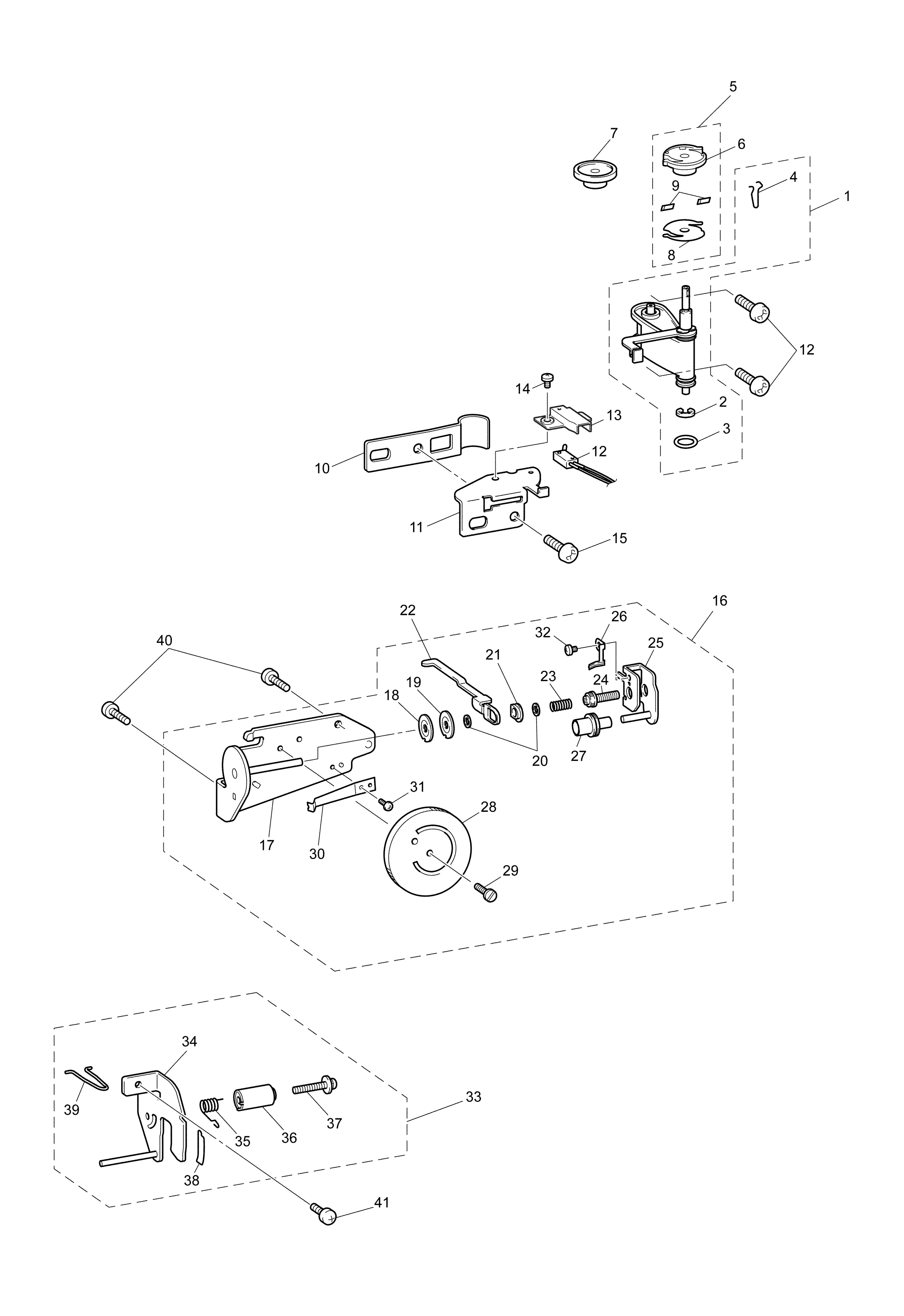


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(3) FEED UNIT

No.	CODE	NAME	REMARKS
1	XE6467101	BASE PLATE ASSY	
2	XE5656001	FEED ARM SUPPORTER	
3	XE7489001	FEED DOG	1000020178
4	060300616	SCREW BIND M3X6	
5	XE2015201	FEED BAR ASSY	
6	137999020	POLYESTER SLIDER	
7	146200021	RETAINING RING, CS4	
8	XC8789021	HORIZONTAL FEED SHAFT	
9	130676121	SET SCREW COLLAR	
10	X50546020	WASHER,THRUST	
11	060301206	SCREW BIND M3X12	
12	XC4924021	FEED ARM ASSY	
13	XC4927021	FEED SUPPORTING PLATE	
14	XC4928120	FEED SUPPORTING PLATE B	
15	XC2527121	FEED ADJUSTER	
16	XC2529020	F GEAR	
17	XC2530021	SPRING	
18	137713020	POLYESTER SLIDER	
19	XC2531021	SPRING	
20	XC8791021	FPM HOLDER SUB ASSY	
21	XC8757021	Z PULSE MOTOR:M35SP-9N	
22	XC8793021	LEAD WIRE ASSY,FPM-LE	
23	XC8773020	RUBBER	
24	060300416	SCREW BIND M3X4	
25	XE6639001	SCREW3X8	
26	018402533	BOLT SOCKET M4X25	
27	XC2537021	SPRING	
28	XC9924021	RETAINING RING 10	
29	XC3941021	VERTICAL ADJUSTER SCREW ASSY	
30	XC2546021	M5 NUT	
31	XE1940001	SPRING	
32	XC8794021	VERTICAL FEED SHAFT	
33	XC2551020	VERTICAL LEVER	
34	025040332	WASHER PLAIN L 4	
35	XC8795121	DROP KNOB	
36	XC2550021	SPRING	
37	048030346	RETAINING RING E3	
38	XD0115021	OUTER ROTARY HOOK ASSY	
39	XD1943021	OUTER ROTARY HOOK SHAFT	
40	137805022	SPACER	
41	137976021	WASHER 6	
42	XE5655001	SHAFT SUPPORTER	
43	0A4400806	SCREW PAN (S/P WASHER) M4X8	
44	014400432	SET SCREW SOCKET (CP) M4X4	
45	014400632	SET SCREW SOCKET (CP) M4X6	
46	XE7558001	INNER ROTARY HOOK BRACKET ASSY	
47	0A5300806	SCREW PAN (S/P WASHER) M3X8	
48	XE7323101	IRH BRACKET SUPPORT PLATE	
49	XC8796021	LOWER SHAFT ASSY	
50	XC4943021	TIMING PULLEY D	
51	014500532	SET SCREW SOCKET (CP) M5X5	
52	X52664020	LOWER SHAFT BUSHING	
53	XC3792020	UPPER SHAFT BUSHING	
54	X51383020	WASHER,THRUST	
55	048060346	RETAINING RING E6	
56	XC8798021	SET COLLAR	
57	XC4944021	BUSHING PRESSER B	
58	085310616	TAPTITE BIND B M3X6	
59	XE6468001	NEEDLE PLATE A ASSY	
60	XE6469001	NEEDLE PLATE A	
61	XE8148001	STOPPER PLATE	
62	XE7164001	NEEDLE PLATE B SUPPORT PLATE	
63	XE6471001	F GEAR STOPPER PLATE	
64	XE6472001	NEEDLE PLATE HOLDER	
65	060260316	SCREW BIND M2.6X3	
66	XE6473001	SCREW NEEDLE PLATE	
67	X56655021	RETAINING RING: CSTW-3.5	
68	XE1478001	SPRING	
69	XC3534121	UPPER SHAFT BEARING PRESSER	
70	XC3496021	GIZA TITE 5X16	
71	XE7560001	INNER ROTARY HOOK ASSY	
72	X52800120	BOBBIN	
73	XC3805021	GIZA TITE 5X16	
74	XZ5053001	WASHER EX TOOTH 5	
75	XE8564001	UNIT WASHER	1000018411
76	XE7622101	FEED UNIT SUPPLY ASSY CP4	
77	XC3137000	PILE	1000019975

(4) BOBIN WINDING MECHANISM / NEEDLE THREADING MECHANISM

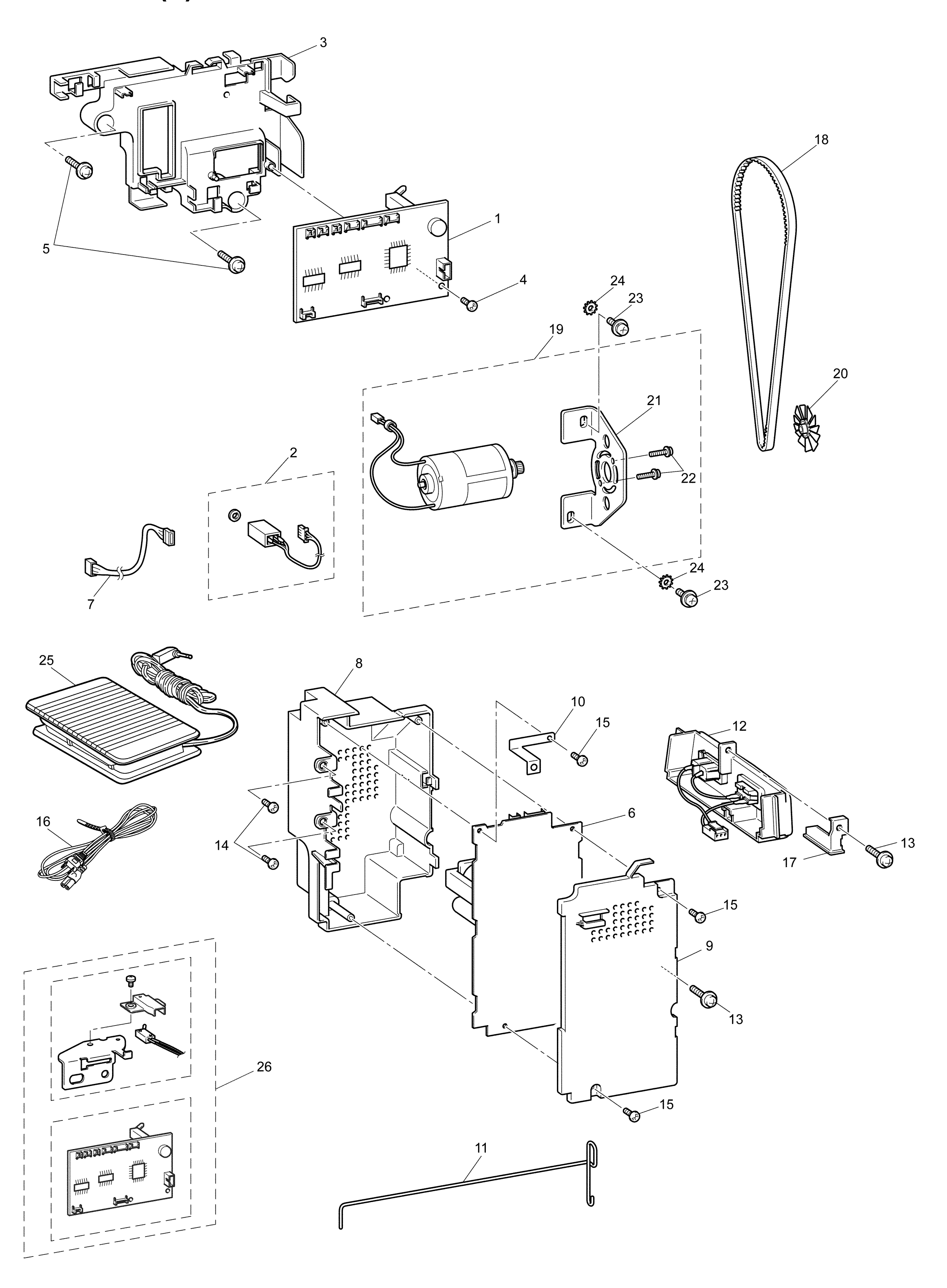


(4) BOBIN WINDING MECHANISM / NEEDLE THREADING MECHANISM

No.	CODE	NAME	REMARKS
		BOBIN WINDING MECHANISM	
1	XE6474001	BOBBIN WINDER ASSY	
2	048050346	RETAINING RING E5	
3	X55238021	RUBBER RING	
4	XZ5039001	BOBBIN WINDER SHAFT SPRING	
5	XC9116021	BOBBIN BASE ASSY (HS2500, CP6500, CP7500, DS140)	
6	XC4078121	BOBBIN BASE (HS2500, CP6500, CP7500, DS140)	
7	XC8803021	BOBBIN BASE (CE5500PRW, CE5500, DS120, FS20, FS40, XR4040, FS40WT)	
8	XA5877021	BOBBIN THREAD CUTTER HOLDER (HS2500, CP6500, CP7500, DS140)	
9	X80321021	NT LOWER THREAD CUTTER (HS2500, CP6500, CP7500, DS140)	
10	XE7556001	BOBBIN WINDER SPRING	
11	XE7557001	BOBBIN WINDER SHAFT STOPPER	
12	XC2612051	SW ASSY:BW-F	1000019788
13	XE6076001	SENSER HOLDER	1000019788
14	060300516	SCREW BIND M3X5	1000019788
15	XC3496021	GIZA TITE 5X16	

No.	CODE	NAME	REMARKS
		NEEDLE THREADING MECHANISM	
16	XE7463001	THREAD GUIDE A ASSY	
17	XE6478001	THREAD TENSION HOLDER A ASSY	
18	XA0083121	TENSION DISC A	
19	XA0084121	TENSION DISC B	
20	XD0573021	WASHER	
21	XA1388021	TENSION DISC WASHER	
22	XC8828020	THREAD RELEASE PLATE	
23	XE3014001	SPRING	
24	XE3015001	THREAD TENSION ADJUSTING SCREW	
25	XE3016001	THREAD TENSION PLATE ASSY	
26	XE3019001	ADJUSTING SCREW SPRING PLATE	
27	XE3020001	THREAD TENSION ADJUSTING GEAR	
28	XE5650001	THREAD TENSION DIAL	
29	XC9234021	TENSION DIAL SHAFT	
30	XE1924101	NOTCHED SPRING	
31	062300416	SCREW PAN M3X4	
32	060300416	SCREW BIND M3X4	
33	XE6480001	THREAD GUIDE B ASSY	
34	XE6481001	THREAD TAKE-UP HOLDER B	
35	XC6957121	THREAD TAKE UP SPRING	
36	XC2648121	THREAD CATCHING SPRING CASE	
37	0A4301806	SCREW, PAN (S/P WASHE) M3X18	
38	XE5984001	SPRING TAPE	
39	XE6483001	THREAD GUIDE WIRE	
40	085411416	TAPTITE BIND B M4X14	
41	060400616	SCREW BIND M4X6	

(5) ELECTRIC PARTS / MAIN MOTOR UNIT

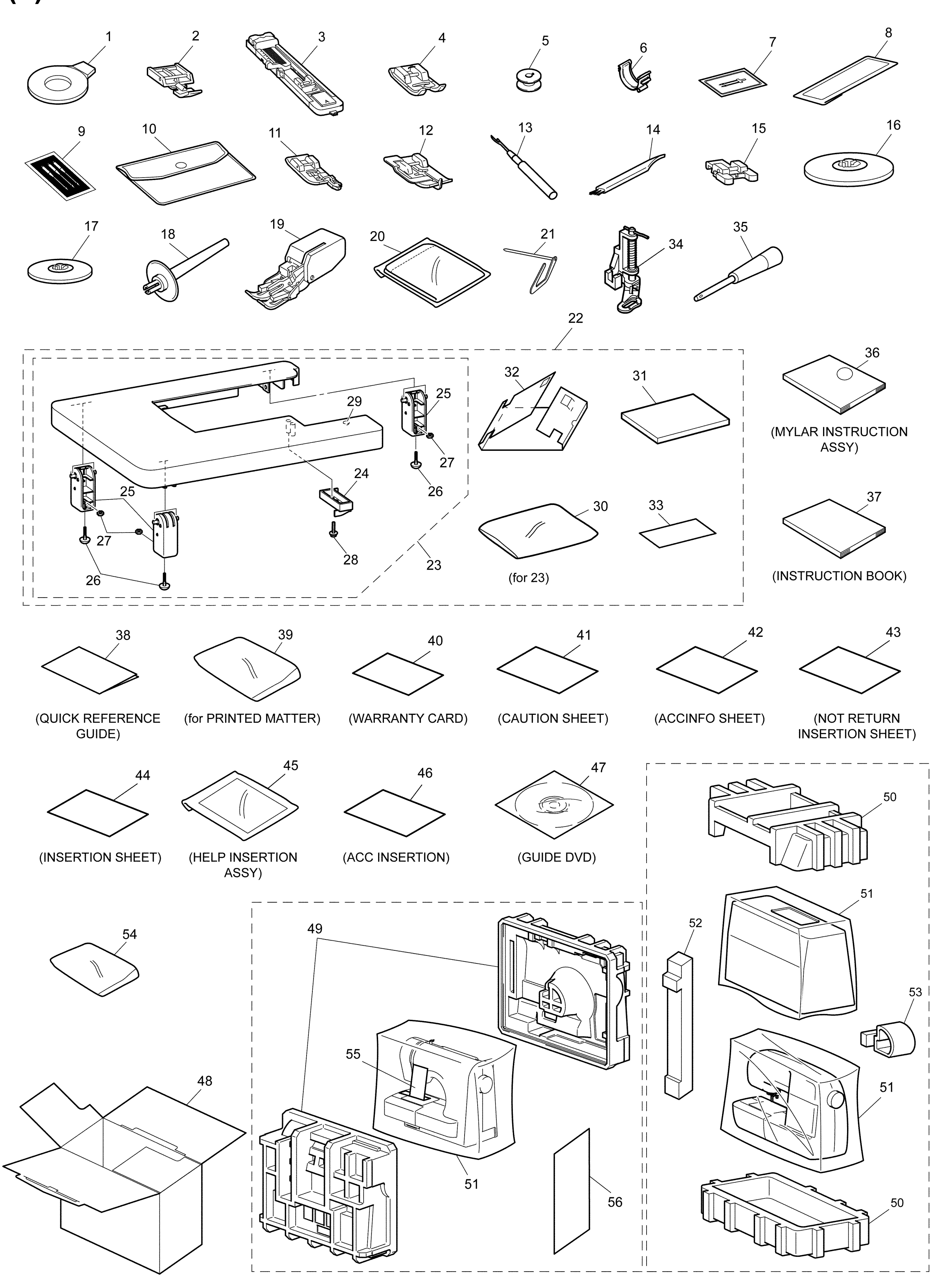


(5) ELECTRIC PARTS / MAIN MOTOR UNIT

No.	CODE	NAME	REMARKS
		ELECTRIC PARTS	
1	XE8622001	MAIN PCB SUPPLY ASSY-50 (F0G******~) (CE5500PRW, CE5500)	1000017829
	XE8621001	MAIN PCB SUPPLY ASSY-70 (F0G******~) (HS2500, CP7500)	1000019788
	XE8830001	MAIN PCB SUPPLY ASSY-20 (DS120, FS20)	1000019547
	XE8620001	MAIN PCB SUPPLY ASSY -60 (F0G******~) (CP6500)	1000019788
	XE8820001	MAIN PCB SUPPLY ASSY-40 (DS140, FS40, FS40WT)	1000019560
	XE8916001	MAIN PCB SUPPLY ASSY-40 (XR4040)	1000020127
2	XC9830021	FC JACK SUPPLY ASSY-120 (120V)	
	XC9832021	FC JACK SUPPLY ASSY-230 (230V)	
3	XC8809121	SHUTTER COVER	
4	085311016	TAPTITE BIND B M3X10	
5	087411416	TAPTITE CUP B M4X14	
6	XE7613001	POWER PCB SUPPLY ASSY CP4 120V	
	XE8831001	POWER PCB SUPPLY ASSY CP4 230V	1000019560
7	XC8824021	LEAD WIRE ASSY,POWER-LE	
8	XE6484001	INSULATION COVER	
9	XE6485001	INSULATION PLATE	
10	XE7107001	POWER PLATE SPRING	
11	XE3728001	SPRING	
12	XE7309001	INLET ASSY CP4 120	
	XE8609001	INLET ASSY CP4 230	
13	087411416	TAPTITE CUP B M4X14	
14	060400816	SCREW BIND M4X8	
15	085311016	TAPTITE BIND B M3X10	
16	XC6052021	POWER SUPPLY CORD:UL CSA-LF (USA, CAN, MEX)	
	X59354121	POWER SUPPLY CORD –BS (UK, IRE)	1000019910
	XA0070121	POWER SUPPLY CORD (OTHER)	1000019560
17	XE7555001	INLET PRESSER	
26	XE8641001	MAIN PCB SUPPLY SET-50 (~E0G******) (CE5500PRW, CE5500)	1000019788
	XE8640001	MAIN PCB SUPPLY SET-70 (~E0G******) (HS2500, CP7500)	1000019788
	XE8639001	MAIN PCB SUPPLY SET -60 (~E0G******) (CP6500)	1000019788

No.	CODE	NAME	REMARKS
		MAIN MOTOR UNIT	
18	XC3806121	TIMING BELT 372-2GT-6	
19	XE7610001	MAIN MOTOR SUPPLY ASSY CP4	
20	XC3803020	MOTOR FAN	
21	XC8815021	MOTOR HOLDER	
22	0A5300806	SCREW PAN (S/P WASHER) M3X8	
23	XC3805021	GIZA TITE 5X16	
24	XZ5053001	WASHER EX TOOTH 5	
25	XC8816021	FOOT CONTROLLER:FC-322-81-LF (USA, CAN, MEX)	
	XD0501021	FOOT CONTROLLER:FC-322-LF-EU (OTHER)	1000019560

(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE

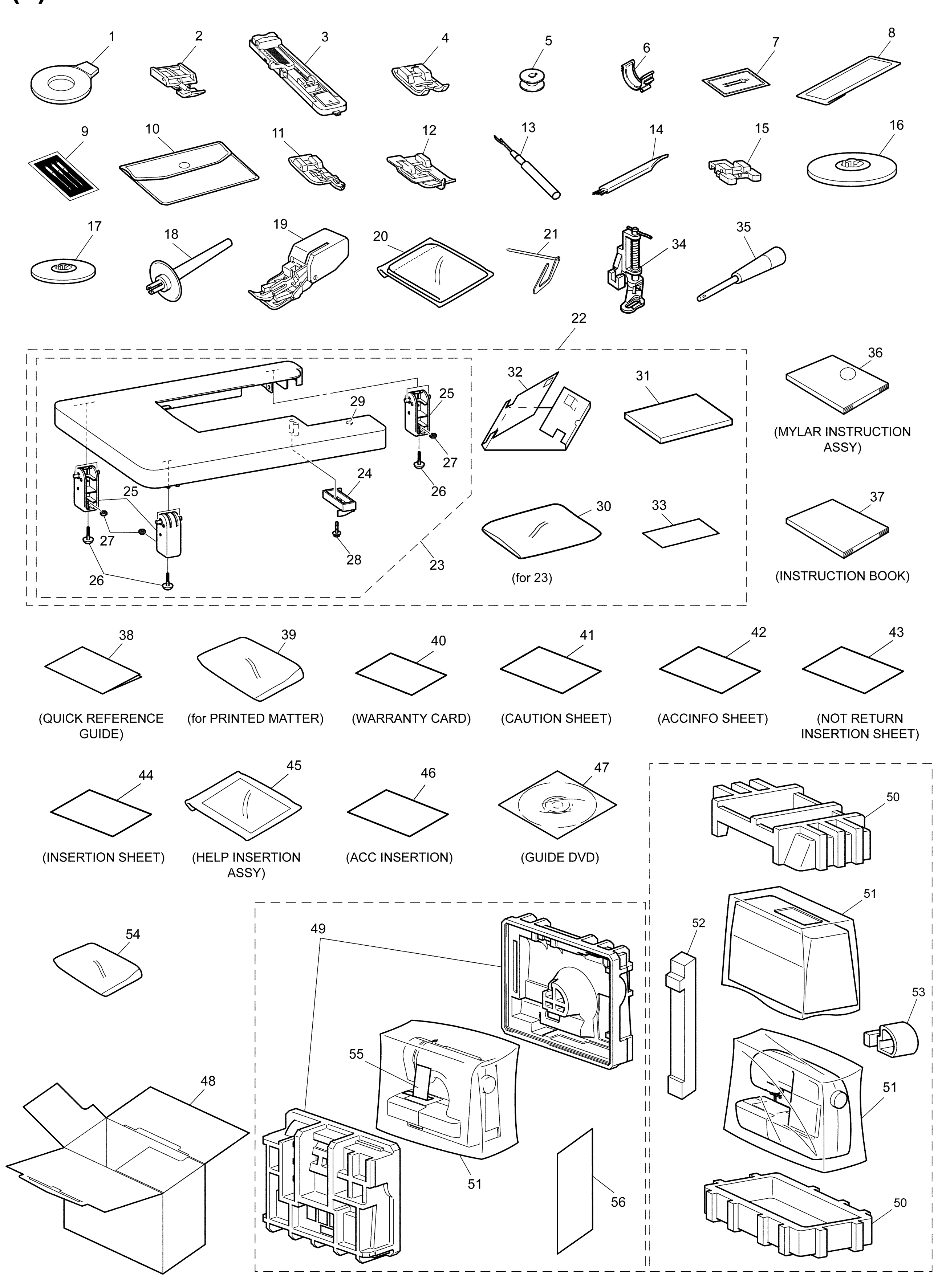


(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE

No.	CODE	NAME	REMARKS
		ACCESSORY PARTS	
1	XC1074051	DISC-SHAPED SCREWDRIVER	
2	X59370021	ZIPPER FOOT	
3	XC2691033	BH PRESSER FOOT ASSY	
4	XD0810031	TRANSPARENCY PRESSER FOOT	
5	X52800120	BOBBIN	
6	XE3060001	BOBBIN CLIP (CE5500PRW)	
7	131096121	NEEDLE SET (1 PCE)	
8	XC8834021	NEEDLE SET	
9	XD0360021	NEEDLE SET G	
10	XC4487021	ACCESSORY BAG	
11	XE6305101	OVERCASTING STITCH FOOT ASSY	
12	XC4051031	BLIND STITCH FOOT ASSY	
13	XZ5082001	SEAM RIPPER	1000020346
14	X59476021	CLEANING BRUSH	
15	XE2137001	BUTTON SEWING FOOT	
16	130012024	SPOOL PRESSER A	
17	130013124	SPOOL PRESSER B	
18	XE2241001	EXTRA SPOOL PIN	
19	XE1678201	WALKING FOOT ASSY H 7MM (CP7500)	
20	XC8973021	DUST COVER ASSY (CP6500)	
	XA2112022	DUST COVER ASSY (DS120, DS140, FS20, FS40, FS40WT)	1000019552
21	X59819021	QUILTER (CP7500)	
22	XC9809021	LE WIDE TABLE ASSY US (CP7500, FS40WT)	
23	XC9357121	WIDE TABLE SUB ASSY (CP7500, FS40WT)	
24	XC9360021	FIXING PLATE A (CP7500, FS40WT)	
25	XC4495021	TABLE FOOT (CP7500, FS40WT)	
26	XD1223021	ADJUSTING FOOT (CP7500, FS40WT)	
27	021400206	NUT 2 M4 (CP7500, FS40WT)	
28	087411416	TAPTITE CUP B M4X14 (CP7500, FS40WT)	
29	X59853020	RUBBER CUSHION (CP7500, FS40WT)	
30	X61231021	BAG 400X500H (CP7500, FS40WT)	
31	XC9361020	LE WIDE TABLE CARTON (CP7500, FS40WT)	
32	XC9362020	PAD (CP7500, FS40WT)	
33	XC9802021	INSTRUCTION MANUAL (CP7500, FS40WT)	
34	XD1819021	QUILTING FOOT (CP7500)	
35	XZ5051001	PUNCH (CP7500)	

No.	CODE	NAME	REMARKS
		USER MANUAL / OTHER PARTS	
36	XE6527101	MYLAR INSTRUCTION ASSY ENG	1000017679
	XE6529101	MYLAR INSTRUCTION ASSY SPA	1000017679
37	XE6530101	INSTRUCTION BOOK SPA (MEX)	1000017829
	XE8755001	INSTRUCTION BOOK ENG	1000019552
	XE8756001	INSTRUCTION BOOK GER	1000019552
	XE8757001	INSTRUCTION BOOK FRE	1000019552
	XE8758001	INSTRUCTION BOOK DUT	1000019552
	XE8759001	INSTRUCTION BOOK ITA	1000019552
	XE8760001	INSTRUCTION BOOK SPA	1000019911
	XE8761001	INSTRUCTION BOOK DAN/NOR	1000019912
	XE8762001	INSTRUCTION BOOK SWE/FIN	1000019912
38	XE6531001	QUICK REFERENCE GUIDE (CE5500PRW, CE5500)	
	XE7321101	QUICK REFERENCE GUIDE (HS2500, CP7500)	
	XE7840001	QUICK REFERENCE GUIDE (CP6500)	
	XE8765001	QUICK REFERENCE GUIDE (DS120)	1000019552
	XE8766001	QUICK REFERENCE GUIDE (FS20, FS40, FS40WT)	1000019547
	XE8764001	QUICK REFERENCE GUIDE (DS140)	1000019554
	XE9036001	QUICK REFERENCE GUIDE (XR4040)	1000020127
39	130800021	BAG 230X310H	
40	XC0380021	WARRANTY CARD (EXCEPT: DS140, DS120, FS20, FS40, FS40WT)	
41	XD0120021	CAUTION SHEET S33	
42	XC7488021	ACCINFO SHEET (EXCEPT: DS140, DS120, FS20, FS40, FS40WT)	
43	XE4888001	NOT RETURN INSERTION SHEET (EXCEPT: CE5500, DS140, DS120, FS20, FS40, FS40WT)	
44	XE4987001	INSERTION SHEET	
	XD0256121	INSERTION WEEE (DS120, DS140, FS20, FS40, FS40WT)	1000019552
45	XE8130001	HELP INSERTION ASSY (CE5500PRW)	
46	XE7836001	ACC INSERTION (CP6500)	
	XE7841001	ACC INSERTION (CP7500)	
47	XE8768001	INSTRUCTION DVD PAL (DS120, DS140, FS20, FS40, FS40WT)	1000020242

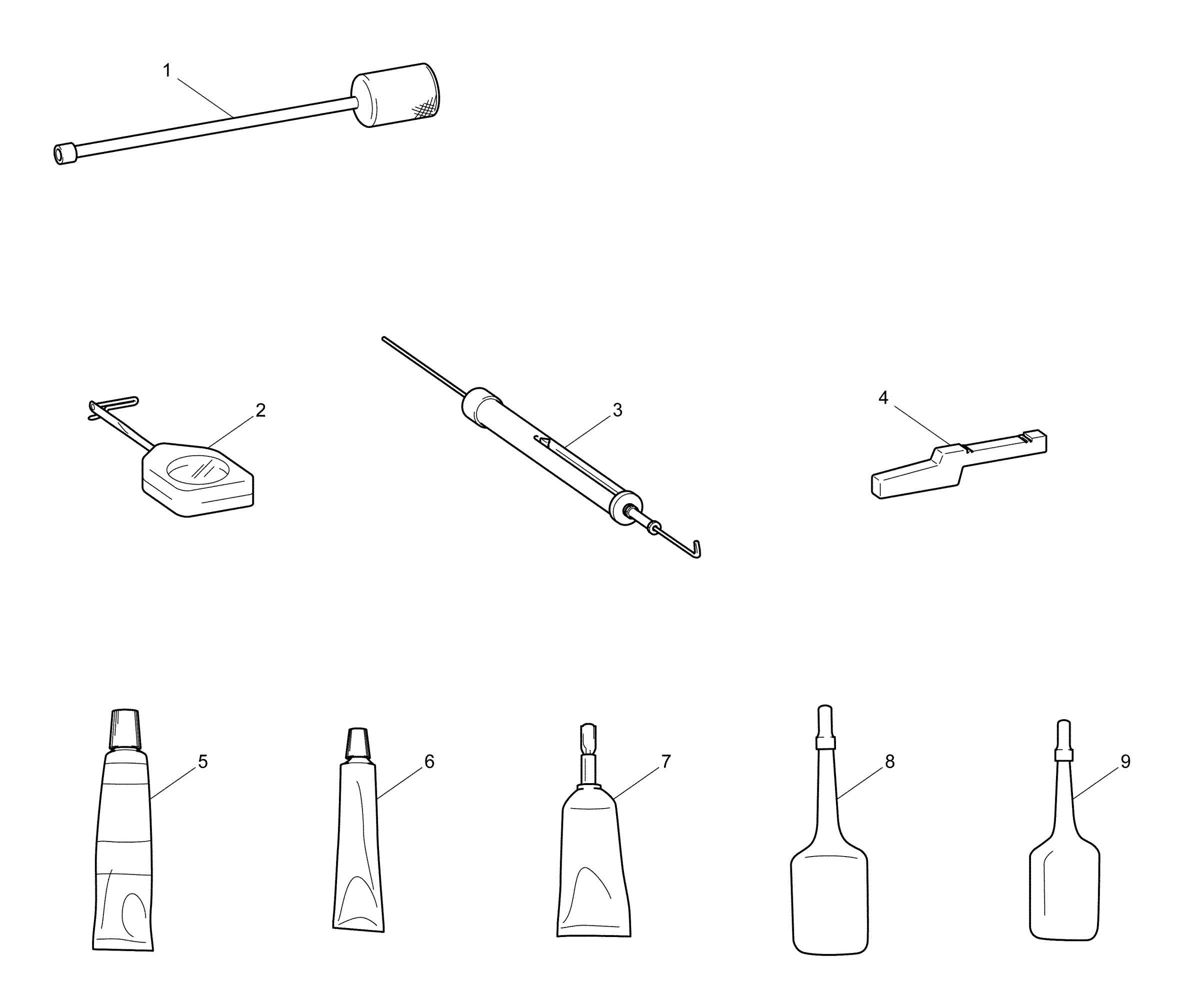
(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE



(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE

No.	CODE	NAME	REMARKS
		PACKAGE	
48	XE6532101	COLOR CARTON MODEL: CE-5500PRW (CE5500PRW)	1000019599
	XE7448001	CARTON (HS2500)	
	XE7803001	CARTON MODEL:CP6500 (CP6500)	
	XE7807001	CARTON MODEL:CP7500 (CP7500)	
	XE8373001	COLOR CARTON MODEL:CE-5500 (CE5500)	1000018298
	XE8835001	CARTON (DS120)	1000019552
	XE8847001	COLOR CARTON FS-20 (FS20)	1000019547
	XE8841001	CARTON MODEL:DS-140 (DS140)	1000019554
	XE8857001	COLOR CARTON ES-40 (FS40)	1000019560
	XE8999001	COLOR CARTON MODEL:XR4040 (XR4040)	1000020127
	XE9402001	CARTON MODEL:FS-40WT (FS40WT)	1000020506
49	XE6535201	POLYSTYRENE FORM ASSY V61 (CE5500PRW, CE5500, FS20, FS40, FS40WT)	1000018422
	XE7450201	POLYSTYRENE FORM ASSY V62 (HS2500, CP6500, DS120, DS140, XR4040)	1000018422
50	XE6492001	POLYSTYRENE FOAM ASSY V75 (CP7500)	
51	X60439121	BAG 630X630T	
52	XZ5059001	SPACER POLYSTYRENE FOAM PAD (CP7500: USA)	1000017667
53	XD0562120	PRESSER LEVER FIXING SF (CP7500: USA)	1000017667
54	X57367021	BAG135X150 (CP7500: USA)	1000017667
55	XE5049001	NEEDLE GUARD D (EXCEPT: CP7500)	
56	XE8207001	PAD D (EXCEPT: CP7500)	

SPARE PARTS



SPARE PARTS

No.	CODE	NAME	REMARKS
		DRIVER	
1	XE2396001	BOX SCREW DRIVER 7	
		GAUGE	
2	XA9153001	TENSION GAUGE 30	
	XA9154001	TENSION GAUGE 50	
3	XC2277001	PUSH PULL GAUGE	
4	XC2278001	FEED GAUGE	
		GREASE, OIL	
5	XC8385001	MOLYKOTE EM30L	
6	XC8387001	EPNOC AP (N) 0	
7	XC8386001	MOLYKOTE M DISPERSION	
8	XC8388001	FBK OIL RO 100	
9	XZ0206051	OILER	



CE5500PRW/CE5500/HS2500/CP6500/CP7500/
DS120/DS140/FS20/FS40/XR4040/FS40WT
01A10HF885V60/V61/V62V63/V64/V65
01. 2010.
09. 2010.